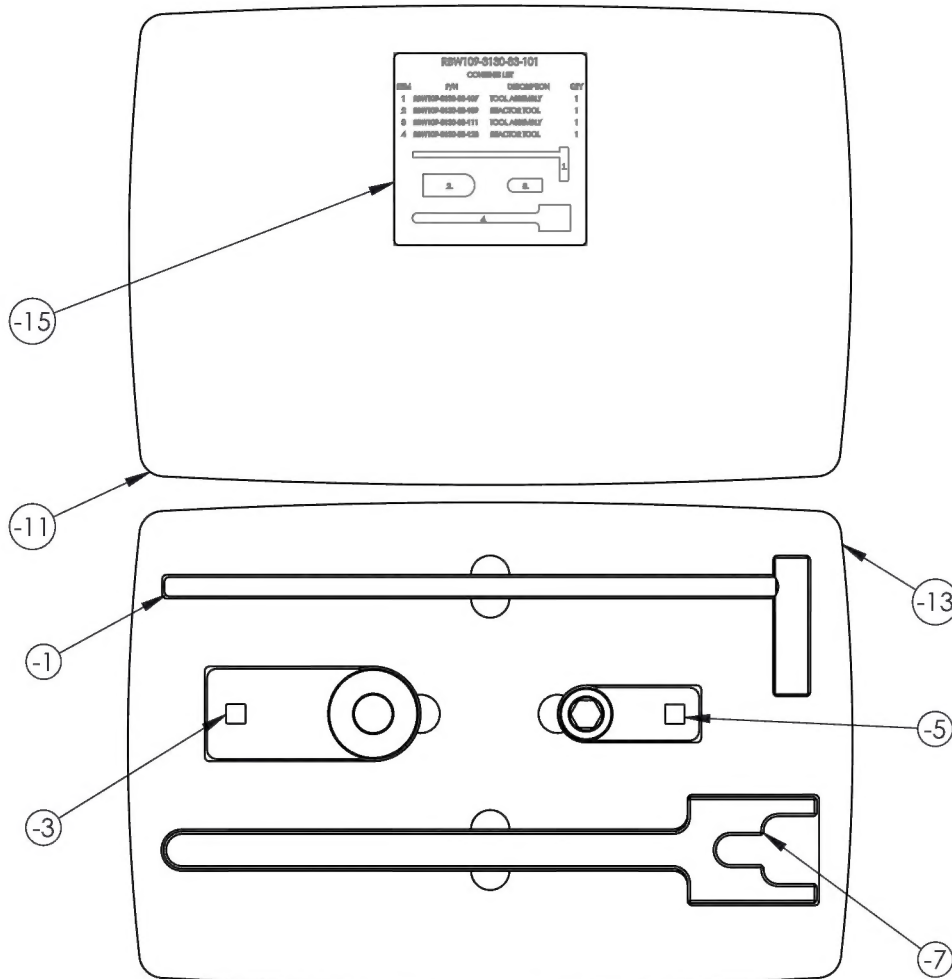


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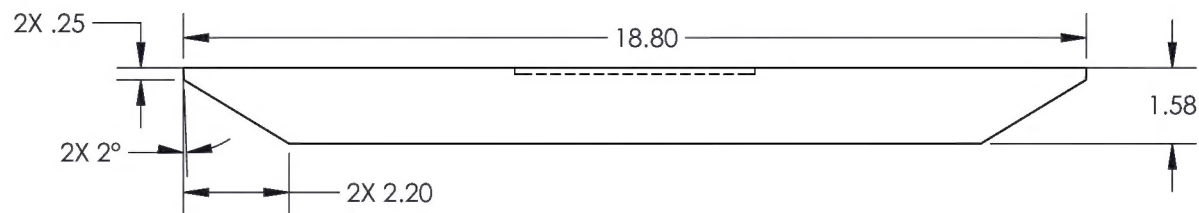
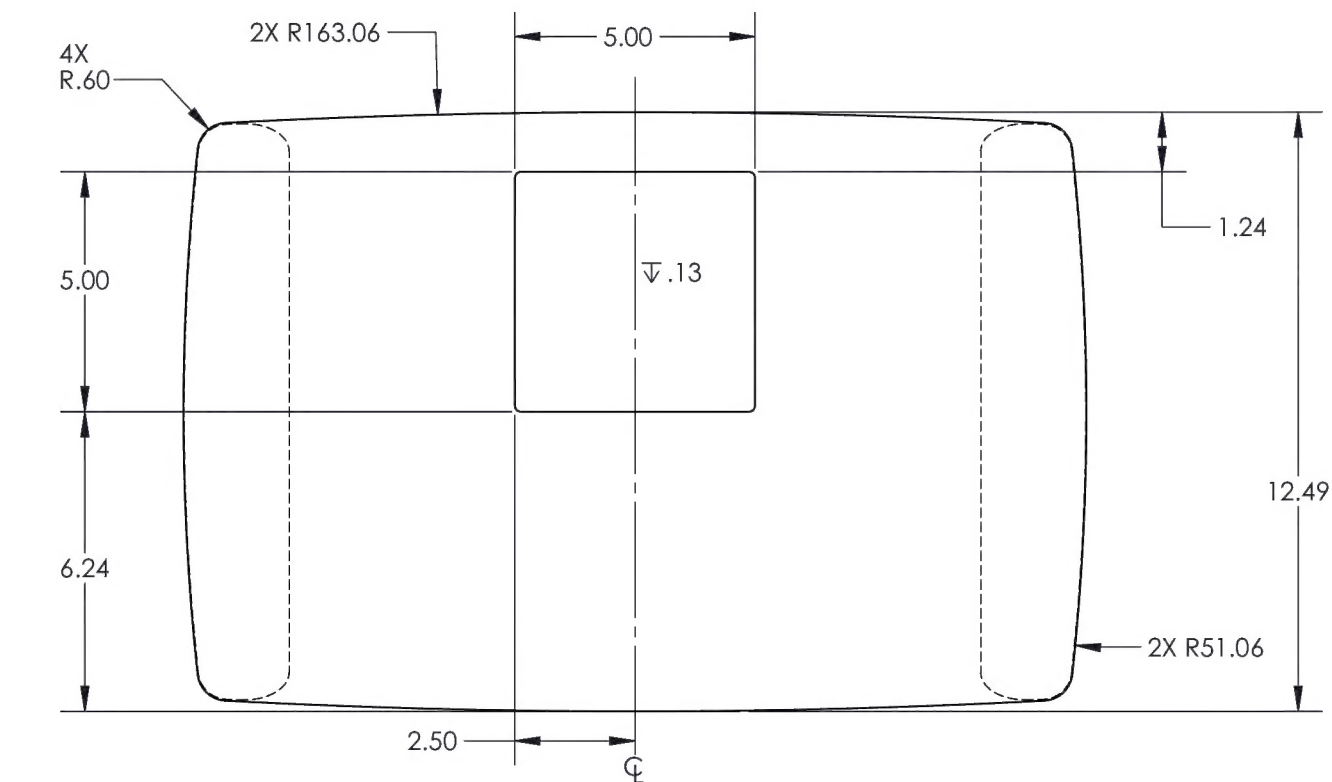
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0190	UPDATED TITLEBLOCK WAS RED BARN IS DART. -11 ADDED CUTTOUT WAS 4X R.62 IS 2X.25 AND 2X 2.20. -15 WAS B/O.	10/16/2014	DJN	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOOL ASSEMBLY		RBW109-3130-83-107	1
			-3	1	REACTOR TOOL		RBW109-3130-83-109	1
			-5	1	TOOL ASSEMBLY		RBW109-3130-83-111	1
			-7	1	REACTOR TOOL		RBW109-3130-83-125	1
		B/O	-9	1	CASE	PLASTIC	PELICAN #APP-IM2370-E	N/S
		B/O	-11	1	LID FOAM	Y20 BLACK	1-5/8 X 12-3/8 X 18-11/16 I.R. SPECIALTY	2
		B/O	-13	1	BOTTOM FOAM	Y20, BLACK	3-3/4 X 12-3/8 X 18-5/8 I.R. SPECIALTY	3
			-15	1	LOCATION PLACARD	PLASTIC	1/16 X 5 X 5	4

<b>DART</b> AEROSPACE	
TITLE T/R RETENTION NUTS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-83-101	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:5	DATE 9/6/2012
SHEET 1 OF 4	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0190	-11 ADDED CUTOUT WAS 4X R.62 IS 2X.25 AND 2X 2.20.	10/16/2014	DJN	JAG



-11

LID FOAM



T/R RETENTION NUTS REMOVAL/INSTALLATION

DWG NO.	RBW109-3130-83-101-11
---------	-----------------------

REV	1
-----	---

MAT'L	Y20 BLACK
-------	-----------

**DRAWN BY:** CLOUGH

APPROVED	<i>D Weil</i>
----------	---------------

UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± .5°
.X ± .1	

HEAT  
TREAT  
FINISH

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

	USED ON MODEL
--	---------------

AW119

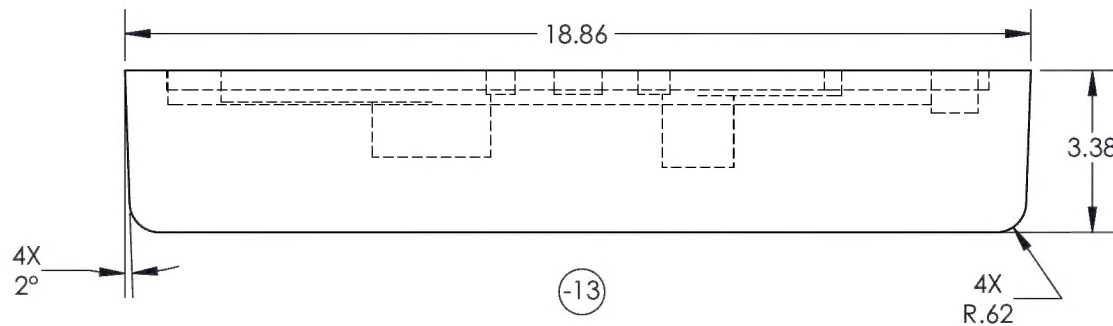
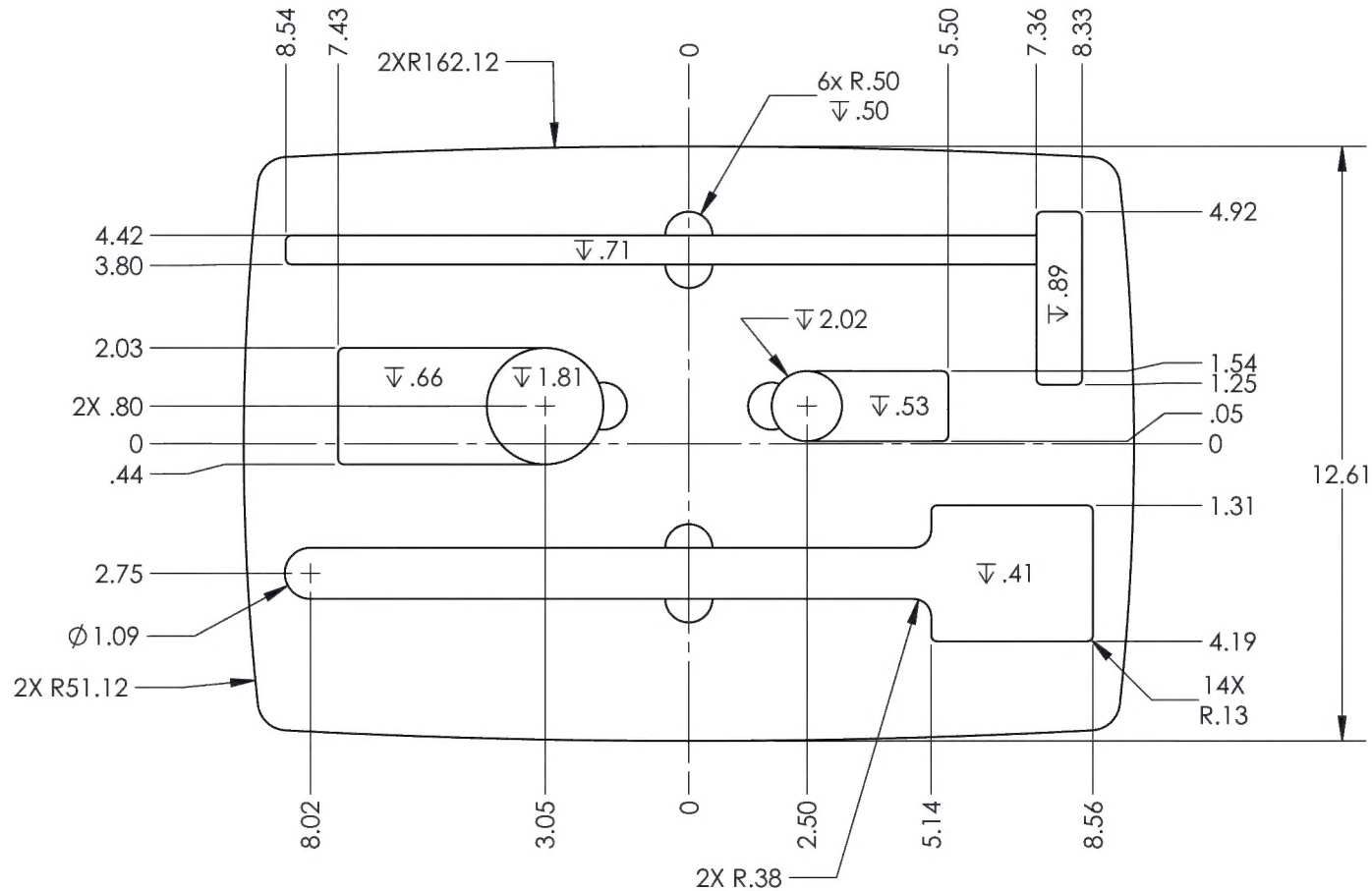
SCALE 1:2

DATE	9/6/2012
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SHEET 2 OF 4

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	

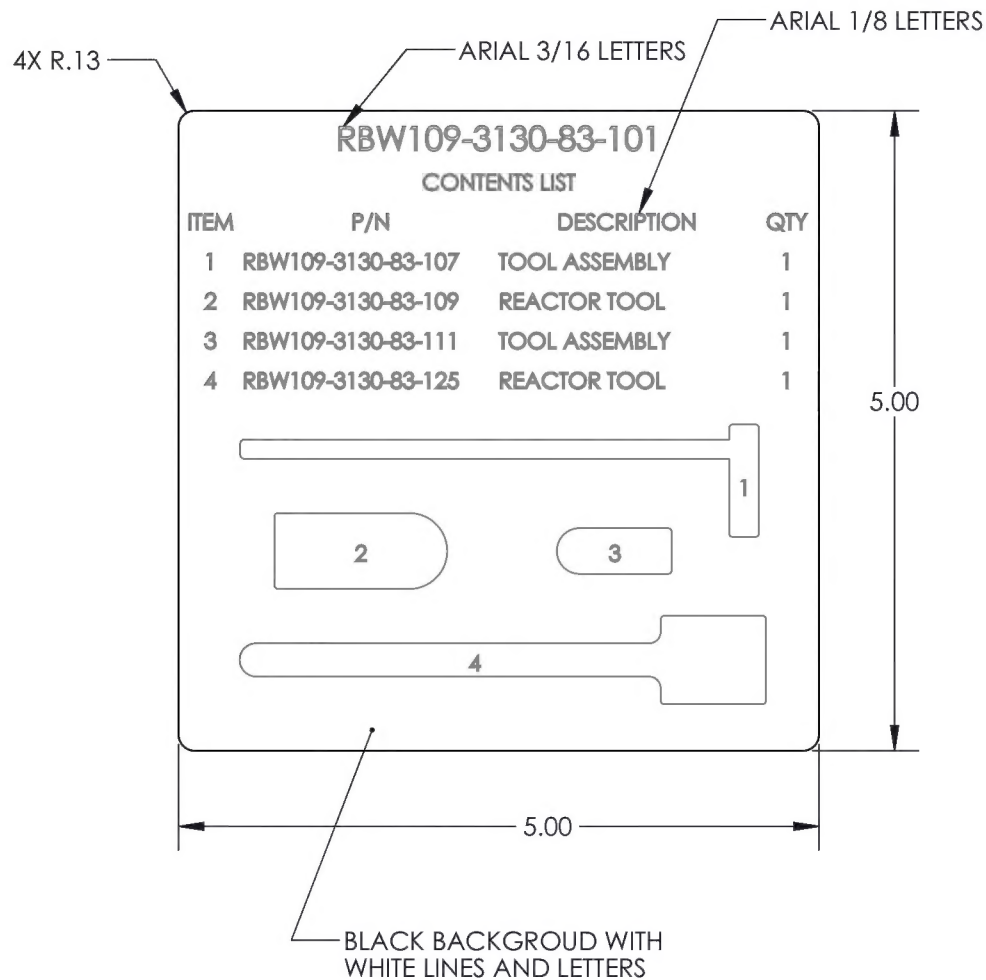


BOTTOM FOAM

<b>DART</b> AEROSPACE	
TITLE T/R RETENTION NUTS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-83-101-13	REV 1
MAT'L Y20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$ .005	HEAT
.XX $\pm$ .01	TREAT
.X $\pm$ .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW119
SCALE 1:4	DATE 9/6/2012
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-15)  
LOCATION PLACARD

<b>DART</b> AEROSPACE	
TITLE T/R RETENTION NUTS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-83-101-15	REV 1
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:1.5	DATE 9/6/2012
SHEET 4 OF 4	